

# Hempel's 15ASG

## Product characteristics

### Description

Hempel's 15ASG is a two-component, abrasion resistant, pure epoxy primer with excellent anticorrosive properties. The product has optimized performance properties for different harsh service conditions.

### Recommended use

As a self-primed high performance coating system for atmospheric or in water service, including water ballast tanks. Hempel's 15ASG is also suitable for tugs and barges. Hempel's 15ASG is intended for all year application down to -10°C/14°F and for applications where fast recoating and handling is required.

### Service temperature:

- Maximum, dry exposure only: 120°C [248°F].

### Features

- Excellent anticorrosive and very good mechanical properties.  
Curing down to -10°C/14°F.

## Product safety

**Flash point** 35°C [95°F]

### VOC content mixed product

Legislation	Value
EU	271 g/L [2.26 lb/US gal]
US (coatings)	271 g/L [2.26 lb/US gal]
US (regulatory)	271 g/L [2.26 lb/US gal]
Canada	271 g/L [2.26 lb/US gal]
China	271 g/L [2.26 lb/US gal]
Hong Kong	271 g/L [2.26 lb/US gal]
Korea	271 g/L [2.26 lb/US gal]

### Handling

Handle with care. Before and during use, observe safety labels on packaging and paint containers and follow all local and national safety regulations. Always consult Hempel's Safety Data Sheet for this product along with the Product Data Sheet.

For professional use only.

## Product data

### Product code

15ASG

### Product components

Base 15AS9  
Curing Agent 950SG

### Standard shade\* / code

Red Brown 67120 \*\*  
Dark brown 67120

### Gloss

Semi-flat

### Volume solids

71 ± 2%

### Specific gravity

1.5 kg/L [12 lb/US gal]

### Reference dry film thickness

125 micron [5.0 mils]

\* Other shades are available, please contact your local Hempel representative.

\*\* Slight discolouration may occur. This does not affect the performance of the coating.

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## Surface preparation

### Cleanliness

- Remove oil, grease and other contaminants by suitable detergent cleaning.
- Remove salts, detergents, contaminants and marine growth by high pressure fresh water cleaning.

### New build:

- Abrasive blasting to min. Sa 2½ (ISO 8501-1) / SP 10 (SSPC).
- Remove dust, blast media and loose materials.

### Maintenance and Repair

- Spot abrasive blasting to min. PSa 2 (ISO 8501-2) / SP 6 (SSPC).
- Water jetting to Wa 2½ (ISO 8501-4).
- Flash rust degree of maximum FR M (ISO 8501-4).
- Minor areas may be hand or power tool cleaned instead of abrasive blasting.
- Remove dust, blast media and loose materials.

### Roughness

- Surface profile Medium (G) (ISO 8503-2).

Consult Hempel's separate Surface Preparation Guidelines for more details.

## Application

### Mixing ratio

Base 15AS9 : Curing Agent 950SG  
(3 : 1 by volume)

Stir well before use.

### Thinner

Hempel's Thinner 08450

### Cleaner

Hempel's Tool Cleaner 99610

### Pot life

Product temperature	20°C [68°F]	15°C [59°F]	30°C [86°F]
Pot life	2 hours	3 hours	1 hour
Pot life (spray)	2 hours	3 hours	1 hour
Pot life (brush)	2 hours	3 hours	1 hour

### Application method

Tool	Application parameters
Airless spray	Nozzle pressure: 250 bar [3600 psi] Nozzle orifice: 0.021-0.025"

If brush or roller application is used, more coats will be necessary to achieve the specified dry film thickness. Spray data are indicative and subject to adjustment. Pressure is for a material temperature of 20°C [68°F].

### Film thickness

Specification range	Low	High	Recommended
Dry film thickness	100 micron [4.0 mils]	200 micron [8.0 mils]	125 micron [5.0 mils]
Wet film thickness	140 micron [5.6 mils]	280 micron [11 mils]	175 micron [7.0 mils]
Theoretical spreading rate	7.1 m <sup>2</sup> /L [289 sq ft/US gal]	3.6 m <sup>2</sup> /L [147 sq ft/US gal]	5.7 m <sup>2</sup> /L [232 sq ft/US gal]

Product may be specified in another film thickness than indicated depending on purpose and area of use. This will alter spreading rate, drying and curing time and overcoating interval.

### Application conditions

- To avoid condensation, apply on a clean and dry surface with a temperature that is at least 3°C [5°F] above the dew point.
- Surface temperature must be above -10°C [14°F] during application and curing.

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## Drying and overcoating

### Product compatibility

- Previous coat: None or according to Hempel's specification. When diluted 25-30%, the product can be used as blast primer preceding a full coat application of the product.
- Subsequent coat: According to Hempel's Specification.

### Drying time

Surface temperature		-10°C [14°F]	0°C [32°F]	20°C [68°F]	40°C [104°F]
Surface dry	hours	28	12	3½	2
Hard dry	hours	35	14	4	2½
Dry to walk on	hours	42	21	4½	3
Fully cured	days	40	20	5	1½

Determined for dry film thickness 125 micron [5.0 mils] at standard conditions, see Hempel's Explanatory Notes for details.

### Overcoating

Hempel's specification supersedes any guidelines indicated in the overcoating table

Quality name		-10°C [14°F]	0°C [32°F]	20°C [68°F]	40°C [104°F]
	Immersion				
Hempel's 15ASG	Min	27 h	14 h	3 h	90 min
	Max	90 d	63 d	14 d	7 d

### Drying conditions

- To obtain the drying time stated, it is important to maintain sufficient ventilation during application, drying and curing.

### Overcoating details

- If the maximum overcoating interval is exceeded, roughening of the surface is necessary to ensure intercoat adhesion.
- The surface must be dry and clean prior to application.

### Other remarks

- Epoxy coats have an inherent tendency of chalking in outdoor exposure. This does not affect the performance of the coating.
- Hempel's Specification supersedes any recommendations given in the Product Data Sheets.

## Storage

### Shelf life

Ambient temperature	25°C [77°F]
Base	36 months
Curing Agent	12 months

Shelf life from date of production, when stored in original, unopened containers. Thereafter, the product quality must be re-inspected. Storage at elevated temperatures may reduce shelf life. For advice, please consult Hempel.

### Storage conditions

- The product must be stored in accordance with Safety Data Sheet, label and local regulations. Keep the containers in a dry, shaded, cool, well-ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

## Carbon Footprint

Dry film thickness	1 µm	1 mil
GWP (Global Warming Potential)	6.4 g CO <sub>2</sub> e/m <sup>2</sup>	0.033 lb CO <sub>2</sub> e/ft <sup>2</sup>

The carbon footprint is for 1 square meter / square foot of surface area with a dry film thickness of 1 micron / mil.

The scope includes raw materials, in-bound transport to the Hempel factory, Hempel manufacturing processes, and any Volatile Organic Compounds emitted during and after the application of the product.

It is calculated based on the standard shade defined in this PDS. Values may vary with shade.

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## Additional documents

Additional information is available at the Hempel website <https://www.hempel.com/service-and-support/technical-guidelines> or at your local Hempel website:

- Explanatory Notes for Product Data Sheet.
- Application methods.
- General Application Guidelines

This Product Data Sheet ("PDS") relates to the supplied product ("Product") and is subject to updating from time-to-time. Accordingly, the buyer/applicator should have regard to the PDS supplied together with the relevant batch of the Product (and not an earlier version). In addition to the PDS, the buyer/applicator may receive some or all of the following specifications, statements and/or guidelines as listed below or as are available from the Hempel website under 'Products' at [www.hempel.com](http://www.hempel.com) (the "Additional documents"):

No.	Document description	Location/comments
1.	Technical Statement	One-off specific advice provided on request for specific projects
2.	Specification	Only issued for specific projects
3.	PDS	This document
4.	Explanatory Notes to the PDS	Available at <a href="http://www.hempel.com">www.hempel.com</a> and contain relevant information about the Product testing parameters
5.	Application Instruction	Where available, at <a href="http://www.hempel.com">www.hempel.com</a>
6.	Generic technical guidelines (e.g. on application and surface preparation)	Where available, at <a href="http://www.hempel.com">www.hempel.com</a>

In the event of a conflict of information between the PDS and the Additional documents, the order of priority of information shall be in the order as set out above. In such event you should also contact your representative at Hempel for clarification. Furthermore, the buyer/applicator must have full regard to the relevant Safety Data Sheet provided with each Product and which can also be downloaded from [www.hempel.com](http://www.hempel.com).

Hempel shall not be liable for defects where the application of the Product has not been made fully in accordance with the recommendations and requirements set out in the relevant PDS and the Additional Documents. The information and terms of this disclaimer apply to this PDS, the Additional documents and any other documents supplied by Hempel in respect of the Product. In addition, the Product is supplied and all technical assistance is given subject to Hempel's General Conditions of Sale, Delivery and Service, unless otherwise expressly agreed in writing.