

# Hemparooft 596ME

## Product characteristics

### Description

Hemparooft is a high-build acrylic roof coating which forms a highly durable elastomeric membrane with excellent UV resistance, flexibility and water proofing properties. The appearance is smooth and slightly textured if applied by roller. Also can be used to fill cracks and holes in concrete.

### Recommended use

Ideal as roof coating for various exterior building roofs.

### Features

- High water proofing properties.
- Excellent UV resistance.
- Easy to apply.
- Multiple use product.

## Product safety

**Flash point** 93°C [199°F]

### VOC content

Legislation	Value
EU	17 g/L [0.14 lb/US gal]
US (coatings)	44 g/L [0.37 lb/US gal]
US (regulatory)	96 g/L [0.80 lb/US gal]

VOC values may vary with shade, please consult the Safety Data Sheet, section 9.

### Handling

Handle with care. Before and during use, observe safety labels on packaging and paint containers and follow all local and national safety regulations. Always consult Hempel's Safety Data Sheet for this product along with the Product Data Sheet.

For professional use only.

## Product data

### Product code

596ME

### Standard shade\* / code

White 10000 \*\*

### Gloss

Silk

### Volume solids

48 ± 2%

### Specific gravity

1.2 kg/L [10 lb/US gal]

### Reference dry film thickness

500 micron [20 mils]

## Surface preparation

### Cleanliness

- The surface must be dry and clean prior to application.

### New build:

- Concrete must cure completely; for 28 days minimum.
- Moisture content in the surface must be below 4%.
- Moisture content of the wood must be below 16%.

### Maintenance and Repair

- Remove dust, loose material and any other contamination.
- Surface imperfections in the substrate must be fixed/filled before paint application.
- Apply primer/sealer prior to application of filler.
- Areas with filler to be sealed with primer/sealer.

Consult Hempel's separate Surface Preparation Guidelines for more details.

\* Other shades are available, please contact your local Hempel representative.

\*\* Colour stability may be affected by exposure to chemicals, high temperatures or inadequate ventilation.

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## Application

### Thinner

Fresh water

### Cleaner

Fresh water

### Application method

Tool	Thinning max vol.	Application parameters
Airless spray	5%	Nozzle pressure: 100 bar [1500 psi] Nozzle orifice: 0.017-0.021"
Brush/Roller	5%	Not Applicable.

Spray data are indicative and subject to adjustment. Pressure is for a material temperature of 20°C [68°F].

### Film thickness

Specification range	Low	High	Recommended
Dry film thickness	500 micron [20 mils]	750 micron [30 mils]	500 micron [20 mils]
Wet film thickness	1044 micron [42 mils]	1566 micron [63 mils]	1044 micron [42 mils]
Theoretical spreading rate	1 m <sup>2</sup> /L [41 sq ft/US gal]	0.6 m <sup>2</sup> /L [24 sq ft/US gal]	1 m <sup>2</sup> /L [41 sq ft/US gal]

### Application conditions

- Surface temperature must be above 5°C [41°F] during application and curing.
- To avoid condensation, apply on a clean and dry surface with a temperature that is at least 3°C [5°F] above the dew point.
- Provide adequate ventilation during application and drying.

### Relative Humidity:

- Relative humidity must be below 75% during drying and curing.

### Application remarks

- Stir well before use.
- The practical consumption factor may vary depending on application conditions, equipment and workmanship.

## Drying and overcoating

### Product compatibility

- Previous coat: Recommended products are: Sealing/ Priming:
- On Concrete: Contex SB primer
- On Ferrous Metal: Maestro Alkyd Primer
- On Wood: Maestro Alkyd Undercoat
- Filling: Mix 2-3 parts of sand to 1 part of Hemparooft 596ME to fill cracks and holes in the concrete

### Drying time

Surface temperature		10°C [50°F]	20°C [68°F]	40°C [104°F]
Surface dry	hours	6	3	1
Through dry	hours	12	6	3

Determined for dry film thickness 500 micron [20 mils] at standard conditions, see Hempel's Explanatory Notes for details. Any masking tape used during paint application should be removed while the paint is still in the wet condition.

### Drying conditions

- To obtain the drying time stated, it is important to maintain sufficient ventilation during application, drying and curing.

## Storage

### Shelf life

Ambient temperature	25°C [77°F]
Product	24 months

Shelf life from date of production, when stored in original, unopened containers. Thereafter, the product quality must be re-inspected. Storage at elevated temperatures may reduce shelf life. For advice, please consult Hempel.

### Storage conditions

- Temperature must not go below 0°C [32°F] during transport and storage.
- The product must be stored in accordance with Safety Data Sheet, label and local regulations. Keep the containers in a dry, shaded, cool, well-ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

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## Carbon Footprint

Dry film thickness	1 $\mu\text{m}$	1 mil
GWP (Global Warming Potential)	4.4 g CO <sub>2</sub> e/m <sup>2</sup>	0.023 lb CO <sub>2</sub> e/ft <sup>2</sup>

The carbon footprint is for 1 square meter / square foot of surface area with a dry film thickness of 1 micron / mil.

The scope includes raw materials, in-bound transport to the Hempel factory, Hempel manufacturing processes, and any Volatile Organic Compounds emitted during and after the application of the product.

It is calculated based on the standard shade defined in this PDS. Values may vary with shade.

## Additional documents

Additional information is available at the Hempel website <https://www.hempel.com/service-and-support/technical-guidelines> or at your local Hempel website:

- Explanatory Notes for Product Data Sheet.
- Application methods.

### Additional Certifications and Standards

Dry film thickness, tested according to BS EN ISO 2808  
 Pull off Adhesion, tested according to BS EN 4624  
 Blistering, cracking, flaking, chalking, tested according to BS EN ISO 4628–8  
 Viscosity, tested according to ASTM D2196  
 PH, tested according to ASTM E70  
 Fineness of grind, tested according to ASTM D1210  
 Anticorrosion, tested according to BS EN ISO 4623 and BS EN ISO 12944  
 Water vapor transmission, tested according to BS EN ISO7783–2  
 Reduction in chloride ion penetration, tested according to ASTM C1202  
 Water absorption, tested according to ASTM D 570 98  
 Chemical resistance, tested according to ASTM D 1308

This Product Data Sheet ("PDS") relates to the supplied product ("Product") and is subject to updating from time-to-time. Accordingly, the buyer/applicator should have regard to the PDS supplied together with the relevant batch of the Product (and not an earlier version). In addition to the PDS, the buyer/applicator may receive some or all of the following specifications, statements and/or guidelines as listed below or as are available from the Hempel website under 'Products' at [www.hempel.com](http://www.hempel.com) (the "Additional documents"):

No.	Document description	Location/comments
1.	Technical Statement	One-off specific advice provided on request for specific projects
2.	Specification	Only issued for specific projects
3.	PDS	This document
4.	Explanatory Notes to the PDS	Available at <a href="http://www.hempel.com">www.hempel.com</a> and contain relevant information about the Product testing parameters
5.	Application Instruction	Where available, at <a href="http://www.hempel.com">www.hempel.com</a>
6.	Generic technical guidelines (e.g. on application and surface preparation)	Where available, at <a href="http://www.hempel.com">www.hempel.com</a>

In the event of a conflict of information between the PDS and the Additional documents, the order of priority of information shall be in the order as set out above. In such event you should also contact your representative at Hempel for clarification. Furthermore, the buyer/applicator must have full regard to the relevant Safety Data Sheet provided with each Product and which can also be downloaded from [www.hempel.com](http://www.hempel.com).

Hempel shall not be liable for defects where the application of the Product has not been made fully in accordance with the recommendations and requirements set out in the relevant PDS and the Additional Documents. The information and terms of this disclaimer apply to this PDS, the Additional documents and any other documents supplied by Hempel in respect of the Product. In addition, the Product is supplied and all technical assistance is given subject to Hempel's General Conditions of Sale, Delivery and Service, unless otherwise expressly agreed in writing.