

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Regulation (EU) No. 2020/878 - Europe

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : Hempel's Curing Agent 98750
Product identity : 9875000000, 00138874
Product type : Curing agent

1.2 Relevant identified uses of the substance or mixture and uses advised against

Field of application : used only as part of two- or multi component products.
Ready-for-use mixture : (see base component)
Identified uses : Industrial applications, Used by spraying.

1.3 Details of the supplier of the safety data sheet

Company details : HEMPEL A/S
Lundtoftegårdsvej 91
DK-2800 Kgs. Lyngby
Denmark
Tel.: + 45 45 93 38 00
hempel@hempel.com
Date of issue : 13 November 2023
Date of previous issue : 21 November 2022.

1.4 Emergency telephone number

Emergency telephone number (with hours of operation)

+45 45 93 38 00 (08.00 - 17.00)
See section 4 First aid measures.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226	FLAMMABLE LIQUIDS
Skin Corr. 1C, H314	SKIN CORROSION/IRRITATION
Eye Dam. 1, H318	SERIOUS EYE DAMAGE/ EYE IRRITATION
Skin Sens. 1, H317	SKIN SENSITIZATION
Aquatic Acute 1, H400	AQUATIC HAZARD (ACUTE)
Aquatic Chronic 1, H410	AQUATIC HAZARD (LONG-TERM)

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word : Danger

Hazard statements :
H226 - Flammable liquid and vapor.
H314 - Causes severe skin burns and eye damage.
H317 - May cause an allergic skin reaction.
H410 - Very toxic to aquatic life with long lasting effects.

Precautionary statements :

Prevention : Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.

Response : Collect spillage. IF INHALED: Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

SECTION 2: Hazards identification

Hazardous ingredients :

- Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine
- 2,4,6-tris(dimethylaminomethyl)phenol
- butan-1-ol
- 4-tert-butylphenol
- m-Xylylene-diamine
- 3,6-diazaoctanethylenediamin
- 2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine
- ethylenediamine
- Fatty acids, C18-unsatd., dimers, reaction products with N,N-dimethyl-1,3-propanediamine and 1,3-propanediamine

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Product/ingredient name	Identifiers	%	Regulation (EC) No. 1272/2008 [CLP]	Type
Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine	CAS: 186321-96-0	≥25 - ≤50	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410 M [Acute] = 1 M [Chronic] = 1	[1]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9	≥10 - ≤23	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 ATE [Dermal] = 1100 mg/kg ATE [Inhalation (gases)] = 5000 ppm	[1] [2]
2,4,6-tris(dimethylaminomethyl)phenol	REACH #: 01-2119560597-27 EC: 202-013-9 CAS: 90-72-2	≥5 - ≤10	Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318 ATE [Oral] = 1200 mg/kg	[1]
butan-1-ol	REACH #: 01-2119484630-38 EC: 200-751-6 CAS: 71-36-3 Index: 603-004-00-6	≥3 - ≤5	Flam. Liq. 3, H226 Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336 ATE [Oral] = 790 mg/kg	[1]
ethanol	REACH #: 01-2119457610-43 EC: 200-578-6 CAS: 64-17-5	≥3 - ≤5	Flam. Liq. 2, H225 Eye Irrit. 2, H319 -	[1] [2]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1 - ≤3	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 ATE [Inhalation (gases)] = 4500 ppm	[1] [2]
4-tert-butylphenol	REACH #: 01-2119489419-21 EC: 202-679-0 CAS: 98-54-4 Index: 604-090-00-8	≥1 - <3	Skin Irrit. 2, H315 Eye Dam. 1, H318 Repr. 2, H361f M [Chronic] = 1	[1] [3]
m-Xylylene-diamine	REACH #: 01-2119480150-50 EC: 216-032-5 CAS: 1477-55-0	≥1 - ≤2.5	Aquatic Chronic 1, H410 Acute Tox. 4, H302 Acute Tox. 4, H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1B, H317 ATE [Oral] = 930 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
Terpineol	REACH #: 01-2119553062-49 EC: 232-268-1 CAS: 8000-41-7	≥1 - ≤3	Aquatic Chronic 3, H412 EUH071 Skin Irrit. 2, H315 Eye Irrit. 2, H319 -	[1]
3,6-diazaoctanethylenediamin	REACH #: 01-2119487919-13 EC: 203-950-6 CAS: 112-24-3 Index: 612-059-00-5	≥1 - ≤2.4	Acute Tox. 3, H311 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412 ATE [Dermal] = 550 mg/kg	[1]

SECTION 3: Composition/information on ingredients

salicylic acid	REACH #: 01-2119486984-17 EC: 200-712-3 CAS: 69-72-7 Index: 607-732-00-5	≥1 - <3	Acute Tox. 4, H302 Eye Dam. 1, H318 Repr. 2, H361d	ATE [Oral] = 891 mg/kg	[1]
bis[(dimethylamino)methyl] phenol	EC: 275-162-0 CAS: 71074-89-0	≥1 - ≤3	Skin Corr. 1C, H314 Eye Dam. 1, H318	-	[1]
2,2,4(or 2,4,4)-trimethylhexane- 1,6-diamine	REACH #: 01-2119560598-25 EC: 247-063-2 CAS: 25513-64-8	<1	Acute Tox. 4, H302 Skin Corr. 1A, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317	ATE [Oral] = 910 mg/kg	[1]
ethylenediamine	REACH #: 01-2119480383-37 EC: 203-468-6 CAS: 107-15-3	<1	Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 3, H311 Acute Tox. 4, H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 Resp. Sens. 1B, H334 Skin Sens. 1, H317 Aquatic Chronic 3, H412 Skin Sens. 1A, H317	ATE [Oral] = 866 mg/kg ATE [Dermal] = 730 mg/kg ATE [Inhalation (vapours)] = 14.7 mg/l	[1] [2] [3]
Fatty acids, C18-unsatd., dimers, reaction products with N,N-dimethyl- 1,3-propanediamine and 1,3-propanediamine	REACH #: 01-2119970640-38 CAS: 162627-17-0	≤0.3		-	[1]
See Section 16 for the full text of the H statements declared above.					

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit, see section 8.

[3] Substance of equivalent concern

SECTION 4: First aid measures

4.1 Description of first aid measures

General :	In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. If breathing is irregular, drowsiness, loss of consciousness or cramps: Call 112 and give immediate treatment (first aid).
Eye contact :	Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Seek immediate medical attention/advice.
Inhalation :	Remove to fresh air and keep at rest in a position comfortable for breathing. Give nothing by mouth. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. If unconscious, place in recovery position and get medical attention immediately.
Skin contact :	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners. In case of burns flush with water until the pain ceases. While flushing remove clothing from the affected area unless it is burnt into the skin. If hospital treatment is necessary flushing must continue during transfer and until the hospital staff takes over the treatment.
Ingestion :	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do not induce vomiting unless directed to do so by medical personnel. Lower the head so that vomit will not re-enter the mouth and throat.
Protection of first-aiders :	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact :	Causes serious eye damage.
Inhalation :	No known significant effects or critical hazards.
Skin contact :	Causes severe burns. May cause an allergic skin reaction.
Ingestion :	No known significant effects or critical hazards.

Over-exposure signs/symptoms

SECTION 4: First aid measures

Eye contact :	Adverse symptoms may include the following: pain watering redness
Inhalation :	No specific data.
Skin contact :	Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion :	Adverse symptoms may include the following: stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician :	If gasses have been inhaled, from the decomposition of the product, symptoms may be delayed. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments :	No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Extinguishing media :	Recommended: alcohol resistant foam, CO ₂ , powders, water spray. Not to be used: waterjet.
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5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture :	Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous combustion products :	Decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds metal oxide/oxides

5.3 Advice for firefighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard. Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses. Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Avoid all direct contact with the spilled material. Exclude sources of ignition and be aware of explosion hazard. Ventilate the area. Avoid breathing vapor or mist. Refer to protective measures listed in sections 7 and 8. No action shall be taken involving any personal risk or without suitable training. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.2 Environmental precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and materials for containment and cleaning up

Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Use spark-proof tools and explosion-proof equipment. Contaminated absorbent material may pose the same hazard as the spilled product.

6.4 Reference to other sections

SECTION 6: Accidental release measures

See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Vapors are heavier than air and may spread along floors. Vapors may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapors in air and avoid vapor concentrations higher than the occupational exposure limits. In addition, the product should be used only in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard. To dissipate static electricity during transfer, ground drum and connect to receiving container with bonding strap. No sparking tools should be used.

Avoid inhalation of vapour, dust and spray mist. Avoid contact with skin and eyes. Eating, drinking and smoking should be prohibited in area where this material is handled, stored and processed. Appropriate personal protective equipment: see Section 8. Always keep in containers made from the same material as the original one.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep out of the reach of children. Keep away from: Oxidizing agents, strong alkalis, strong acids. No smoking. Prevent unauthorized access. Containers that are opened must be carefully resealed and kept upright to prevent leakage.

7.3 Specific end use(s)

See separate Product Data Sheet for recommendations or industrial sector specific solutions.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Product/ingredient name	Exposure limit values
xylene	EU OEL (Europe, 1/2022). [xylene, mixed isomers pure] Absorbed through skin. TWA: 50 ppm 8 hours. TWA: 221 mg/m ³ 8 hours. STEL: 100 ppm 15 minutes. STEL: 442 mg/m ³ 15 minutes.
ethanol	EU OEL (Europe). TWA: 1000 ppm 8 hours.
ethylbenzene	EU OEL (Europe, 1/2022). Absorbed through skin. STEL: 884 mg/m ³ 15 minutes. STEL: 200 ppm 15 minutes. TWA: 442 mg/m ³ 8 hours. TWA: 100 ppm 8 hours.
m-Xylylene-diamine	EU OEL (Europe, 2/2010). Absorbed through skin. (ACGIH) C: 0.1 mg/m ³
ethylenediamine	EU OEL (Europe, 2/2010). Absorbed through skin. (ACGIH) TWA: 10 ppm 8 hours.

Recommended monitoring procedures

If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Derived effect levels

Product/ingredient name	Type	Exposure	Value	Population	Effects
Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine	DNEL	Long term Oral	0.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	1 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	1.74 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	7.05 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	77 mg/m ³	Workers	Systemic
xylene					

SECTION 8: Exposure controls/personal protection

2,4,6-tris(dimethylaminomethyl)phenol	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	0.53 mg/m ³	Workers	Systemic
ethanol	DNEL	Long term Dermal	0.15 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	950 mg/m ³	Workers	Systemic
ethylbenzene	DNEL	Long term Dermal	343 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	180 mg/kg bw/day	Workers	Systemic
4-tert-butylphenol	DNEL	Long term Dermal	77 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	0.071 mg/kg	Workers	Systemic
m-Xylylene-diamine	DNEL	Long term Dermal	0.5 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	0.33 mg/kg bw/day	Workers	Systemic
Terpineol	DNEL	Long term Dermal	1.2 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	44.8 mg/m ³	Workers	Systemic
3,6-diazaoctanethylenediamin	DNEL	Long term Dermal	6.35 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	0.57 mg/kg bw/day	Workers	Systemic
salicylic acid	DNEL	Long term Dermal	1 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	2 mg/kg bw/day	Workers	Systemic
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	DNEL	Long term Dermal	5 mg/m ³	Workers	Systemic
	DNEL	Long term Oral	0.05 mg/kg bw/day	Workers	Systemic

Predicted effect concentrations

Product/ingredient name	Compartment Detail	Value	Method Detail
Xylene	Fresh water	0.327 mg/l	-
	Marine water	0.327 mg/l	-
	Fresh water sediment	12.46 mg/kg	-
	Marine water sediment	12.46 mg/kg	-
	Soil	2.31 mg/kg	-
2,4,6-tris(dimethylaminomethyl)phenol	Sewage Treatment Plant	6.68 mg/l	-
	Fresh water	0.071 mg/l	-
	Marine water	0.0084 mg/l	-
	Sewage Treatment Plant	0.2 mg/l	-
	Fresh water	0.96 mg/l	-
ethanol	Marine water	0.79 mg/l	-
	Fresh water sediment	3.6 mg/kg	-
	Marine water sediment	2.9 mg/kg	-
	Soil	0.63 mg/kg	-
	Fresh water	0.1 mg/l	-
ethylbenzene	Marine water	0.01 mg/l	-
	Sewage Treatment Plant	9.6 mg/l	-
	Fresh water sediment	13.7 mg/kg	-
	Soil	2.68 mg/kg	-
	Fresh water	0.01 mg/l	-
4-tert-butylphenol	Marine water	0.001 mg/l	-
	Fresh water sediment	0.975 mg/kg dwt	-
	Marine water sediment	0.0975 mg/kg dwt	-
	Sewage Treatment Plant	1.5 mg/l	-
	Fresh water	0.094 mg/l	-
m-Xylylene-diamine	Marine water	0.0094 mg/l	-
	Fresh water sediment	0.43 mg/kg	-
	Marine water sediment	0.043 mg/kg	-
	Soil	0.045 mg/kg	-
	Sewage Treatment Plant	10 mg/l	-
3,6-diazaoctanethylenediamin	Fresh water	190 µg/l	-
	Fresh water sediment	95.9 mg/kg	-
	Marine water	38 µg/l	-
	Marine water sediment	19.2 mg/kg	-
	Soil	19.1 mg/kg	-
salicylic acid	Sewage Treatment Plant	4.25 mg/l	-
	Fresh water sediment	1.42 mg/kg	-
	Soil	0.166 mg/kg	-
	Fresh water	0.2 mg/l	-
	Marine water	0.02 mg/l	-
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	Marine water sediment	0.142 mg/kg	-
	Sewage Treatment Plant	162 mg/l	-
	Soil	10 mg/kg	-
	Marine water	0.01 mg/l	-
	Sewage Treatment Plant	72 mg/l	-
	Fresh water	0.102 mg/l	-
	Fresh water sediment	0.622 mg/kg	-
	Marine water sediment	0.062 mg/kg	-

8.2 Exposure controls

Appropriate engineering controls

SECTION 8: Exposure controls/personal protection

Arrange sufficient ventilation by local exhaust ventilation and good general ventilation to keep the airborne concentrations of vapors or dust lowest possible and below their respective threshold limit value. Ensure that eyewash stations and safety showers are proximal to the work-station location.

Individual protection measures

General :	Gloves must be worn for all work that may result in soiling. Apron/coveralls/protective clothing must be worn when soiling is so great that regular work clothes do not adequately protect skin against contact with the product. Safety eyewear should be used when there is a likelihood of exposure.
Hygiene measures :	Wash hands, forearms, and face thoroughly after handling compounds and before eating, smoking, using lavatory, and at the end of day.
Eye/face protection :	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
Hand protection :	<p>Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training. The quality of the chemical-resistant protective gloves must be chosen as a function of the specific workplace concentrations and quantity of hazardous substances.</p> <p>Since the actual work situation is unknown. Supplier of gloves should be contacted in order to find the appropriate type. Below listed glove(s) should be regarded as generic advice:</p> <p>Recommended: Silver Shield / Barrier / 4H gloves, Viton®</p> <p>May be used: polyvinyl alcohol (PVA), nitrile rubber, neoprene rubber, butyl rubber</p> <p>Short term exposure: natural rubber (latex), polyvinyl chloride (PVC)</p>
Body protection :	<p>Personal protective equipment for the body should be selected based on the task being performed and the risks involved handling this product.</p> <p>Wear suitable protective clothing. Always wear protective clothing when spraying.</p> <p>Chemical-resistant apron.</p>
Respiratory protection :	<p>When the product is applied by spraying and for continuous or prolonged work always wear an air-fed respirator e.g. hood with supply of fresh or compressed air or a full face, powered air purifying filter. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If working areas have insufficient ventilation: When the product is applied by means that will not generate an aerosol such as, brush or roller wear half or totally covering mask equipped with gas filter of type A, when grinding use particle filter of type P. Be sure to use an approved/certified respirator or equivalent.</p>

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state :	Liquid.
Color :	Transparent
Odor :	Solvent-like
pH :	Testing not relevant or not possible due to nature of the product.
Melting point/freezing point :	Testing not relevant or not possible due to nature of the product.
Boiling point/boiling range :	Testing not relevant or not possible due to nature of the product.
Flash point :	Closed cup: 27°C (80.6°F)
Evaporation rate :	Testing not relevant or not possible due to nature of the product.
Flammability :	<p>Extremely flammable in the presence of the following materials or conditions: open flames, sparks and static discharge.</p> <p>Highly flammable in the presence of the following materials or conditions: heat.</p>
Lower and upper explosive (flammable) limits :	0.8 - 19 vol %
Vapor pressure :	Testing not relevant or not possible due to nature of the product.
Vapor density :	Testing not relevant or not possible due to nature of the product.
Specific gravity :	g/cm ³
Partition coefficient (LogKow) :	Testing not relevant or not possible due to nature of the product.

SECTION 9: Physical and chemical properties

Auto-ignition temperature :	Lowest known value: 337.78°C (640°F) (3,6-diazaoctanethylenediamin).
Decomposition temperature :	Testing not relevant or not possible due to nature of the product.
Viscosity :	Aspiration hazard (H304) Not classified. Testing not relevant due to nature of the product.
Explosive properties :	Explosive in the presence of the following materials or conditions: open flames, sparks and static discharge, heat and oxidizing materials. Slightly explosive in the presence of the following materials or conditions: reducing materials.
Oxidizing properties :	Testing not relevant or not possible due to nature of the product.

9.2 Other information

Solvent(s) % by weight :	Weighted average: 24 %
Water % by weight :	Weighted average: 0 %
VOC content :	240.8 g/l
TOC Content :	Weighted average: 188 g/l
Solvent Gas :	Weighted average: 0.069 m³/l

SECTION 10: Stability and reactivity

10.1 Reactivity

No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability

The product is stable.

10.3 Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid

Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

10.5 Incompatible materials

Extremely reactive or incompatible with the following materials: acids.
Highly reactive or incompatible with the following materials: oxidizing materials.
Reactive or incompatible with the following materials: reducing materials and organic materials.

10.6 Hazardous decomposition products

When exposed to high temperatures (i.e. in case of fire) harmful decomposition products may be formed:
Decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Exposure to component solvent vapor concentrations may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Solvents may cause some of the above effects by absorption through the skin. Symptoms and signs include headaches, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. If splashed in the eyes, the liquid may cause irritation and reversible damage. Accidental swallowing may cause stomach pain. Chemical lung inflammation may occur if the product is taken into the lungs via vomiting.

Inhalation of a corrosive substance may result in health effects such as stinging, coughing and in extreme cases, dyspnoea or loss of consciousness with a risk of lung damage, possibly lung oedema. Cauterization of skin and mucous membrane. If splashed in the eyes, the liquid may cause irreversible damage. Accidental swallowing may cause stinging and cauterization to mouth, oesophagus and stomach. Symptoms and signs include bloody vomiting, chock and loss of consciousness.

Acute toxicity

SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
xylene	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours
	LC50 Inhalation Vapor	Rat	6350 ppm	4 hours
	LD50 Dermal	Rabbit	>4200 mg/kg	-
	LD50 Oral	Rat	3523 mg/kg	-
2,4,6-tris(dimethylaminomethyl) phenol	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
	LD50 Oral	Rat	2169 mg/kg	-
butan-1-ol	LC50 Inhalation Vapor	Rat	24000 mg/m ³	4 hours
	LD50 Dermal	Rabbit	3400 mg/kg	-
	LD50 Oral	Rat	790 mg/kg	-
ethanol	LC50 Inhalation Vapor	Rat	124700 mg/m ³	4 hours
	LD50 Oral	Rat	7060 mg/kg	-
ethylbenzene	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	3500 mg/kg	-
4-tert-butylphenol	LC50 Inhalation Dusts and mists	Rat	>5600 mg/m ³	4 hours
	LD50 Dermal	Rabbit	2288 mg/kg	-
	LD50 Oral	Rat	2951 mg/kg	-
m-Xylylene-diamine	LC50 Inhalation Dusts and mists	Rat	1.34 mg/l	4 hours
	LD50 Dermal	Rabbit	>3100 mg/kg	-
	LD50 Oral	Rat	930 mg/kg	-
Terpineol	LD50 Oral	Rat	4300 mg/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	550 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-
salicylic acid	LC50 Inhalation Dusts and mists	Rat	>0.9 mg/l	1 hours
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	891 mg/kg	-
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	LD50 Oral	Rat	910 mg/kg	-
ethylenediamine	LC50 Inhalation Vapor	Rat	14.7 mg/l	4 hours
	LD50 Dermal	Rabbit	730 mg/kg	-
	LD50 Oral	Rat	866 mg/kg	-

Acute toxicity estimates

Product/ingredient name	Oral mg/kg	Dermal mg/kg	Inhalation (gases) ppm	Inhalation (vapors) mg/l	Inhalation (dusts and mists) mg/l
Hempel's Curing Agent 98750	7679.5	8399.3	42743.6	304.5	
xylene	3523	1100	5000		
2,4,6-tris(dimethylaminomethyl)phenol	1200				
butan-1-ol	790	3400		24	
ethanol	7060			124.7	
ethylbenzene	3500		4500	11	
4-tert-butylphenol	2951	2288			
m-Xylylene-diamine	930			11	
Terpineol	4300				
3,6-diazaoctanethylenediamin		550			
salicylic acid	891				
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	910				
ethylenediamine	866	730		14.7	

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure
xylene	Eyes - Severe irritant	Rabbit	-	24 hours 5 milligrams
	Skin - Irritant	Rabbit	-	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams
2,4,6-tris(dimethylaminomethyl) phenol	Eyes - Severe irritant	Rabbit	-	24 hours 50 Micrograms
	Skin - Severe irritant	Rabbit	-	24 hours 2 milligrams
butan-1-ol	Eyes - Severe irritant	Rabbit	-	24 hours 2 milligrams
	Skin - Moderate irritant	Rabbit	-	24 hours 20 milligrams
ethanol	Eyes - Mild irritant	Rabbit	-	24 hours 500 milligrams
	Skin - Moderate irritant	Rabbit	-	24 hours 20 milligrams
ethylbenzene	Eyes - Mild irritant	Rabbit	-	-
	Respiratory - Mild irritant	Rabbit	-	-
	Skin - Mild irritant	Rabbit	-	24 hours 15 milligrams
4-tert-butylphenol	Eyes - Severe irritant	Rabbit	-	24 hours 50 Micrograms
	Skin - Mild irritant	Rabbit	-	24 hours 500 milligrams
m-Xylylene-diamine	Eyes - Severe irritant	Rabbit	-	24 hours 50 Micrograms
	Respiratory - Severe irritant	Rabbit	-	-
	Skin - Severe irritant	Rabbit	-	24 hours 750 Micrograms

SECTION 11: Toxicological information

Terpineol	Eyes - Mild irritant	Mammal - species unspecified	-	12.5 Percent
3,6-diazaoctanethylenediamin	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams
	Eyes - Moderate irritant	Rabbit	-	24 hours 20 milligrams
salicylic acid	Skin - Severe irritant	Rabbit	-	24 hours 5 milligrams
ethylenediamine	Eyes - Severe irritant	Rabbit	-	-
	Eyes - Severe irritant	Rabbit	-	24 hours 750 Micrograms
	Skin - Severe irritant	Rabbit	-	24 hours 10 milligrams

Sensitizer

Product/ingredient name	Route of exposure	Species	Result
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitizing

Mutagenic effects

No known significant effects or critical hazards.

Carcinogenicity

No known significant effects or critical hazards.

Reproductive toxicity

No known significant effects or critical hazards.

Teratogenic effects

No known significant effects or critical hazards.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
butan-1-ol	Category 3 Category 3		Respiratory tract irritation Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Product/ingredient name	Result
ethylbenzene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Routes of entry anticipated: Oral, Dermal, Inhalation.

Potential chronic health effects

No known significant effects or critical hazards.

Sensitization :

Contains m-Xylylene-diamine, 3,6-diazaoctanethylenediamin, ethylenediamine, Fatty acids, C18-unsatd., dimers, reaction products with N,N-dimethyl-1,3-propanediamine and 1,3-propanediamine. May produce an allergic reaction.

11.2 Information on other hazards

Endocrine disrupting properties : See Section 15 for details.

Other information : No additional known significant effects or critical hazards.

SECTION 12: Ecological information

12.1 Toxicity

Do not allow to enter drains or watercourses. Very toxic to aquatic life with long lasting effects.

SECTION 12: Ecological information

Product/ingredient name	Result	Species	Exposure
Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine	Acute EC50 0.186 mg/l	Algae	72 hours
2,4,6-tris(dimethylaminomethyl) phenol	Acute EC50 0.705 mg/l Acute EC50 84 mg/l	Daphnia Algae	48 hours 72 hours
butan-1-ol	Acute LC50 175 mg/l Acute EC50 1328 mg/l Acute LC50 1.376 mg/l	Fish Daphnia Fish	96 hours 96 hours 96 hours
ethanol	Chronic NOEC 4.995 mg/l Marine water Chronic NOEC 0.375 µl/L Fresh water	Algae - Ulva pertusa Fish - Gambusia holbrooki - Larvae	96 hours 12 weeks
ethylbenzene	Chronic NOEC <1000 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
4-tert-butylphenol	Acute EC50 14 mg/l Acute EC50 3.4 mg/l Acute LC50 1.6 mg/l Acute LC50 5140 - 5620 µg/l Fresh water Chronic NOEC 2.3 mg/l Fresh water	Algae Daphnia Fish Fish - Pimephales promelas Fish - Cyprinus carpio - Adult	72 hours 48 hours 48 hours 96 hours 28 days
m-Xylylene-diamine	Acute EC50 20.3 mg/l Acute EC50 15.2 mg/l Acute LC50 87.6 mg/l Acute NOEC 4.7 mg/l	Algae Daphnia - Daphnia Fish - Leuciscus idus Daphnia	72 hours 48 hours 96 hours 21 days
3,6-diazaoctanethylenediamin	Acute EC50 20 mg/l Acute EC50 31.1 mg/l Acute LC50 330 mg/l Acute EC50 29.5 mg/l	Algae Daphnia Fish Algae	72 hours 48 hours 96 hours 72 hours
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	Acute EC50 16.7 mg/l Chronic NOEC 160 µg/l Fresh water	Daphnia Daphnia - Daphnia magna	48 hours 21 days

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Xylene	OECD 301F Ready Biodegradability - Manometric Respirometry Test	90 - 98 % - Readily - 28 days	-	-
2,4,6-tris(dimethylaminomethyl) phenol	-	>60 % - Readily - 28 days	-	-
butan-1-ol	OECD 301D 301D Ready Biodegradability - Closed Bottle Test	4 % - Not readily - 28 days	-	-
ethanol	OECD 301D Ready Biodegradability - Closed Bottle Test	92 % - 20 days	-	-
ethylbenzene	-	84 % - Readily - 20 days	-	-
4-tert-butylphenol	-	>70 % - Readily - 28 days	-	-
m-Xylylene-diamine	OECD 301A Ready Biodegradability - DOC Die-Away Test	98 % - Readily - 28 days	-	-
salicylic acid	OECD 301B 301B Ready Biodegradability - CO ₂ Evolution Test	49 % - Inherent - 28 days	-	-
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	-	100 % - Readily - 14 days	-	-
	EU EC no. 440/2008, Annex C.4-A	7 % - Not readily - 28 days	-	-

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Xylene	-	-	Readily
2,4,6-tris(dimethylaminomethyl) phenol	-	-	Not readily
butan-1-ol	-	-	Readily
ethanol	-	-	Readily
ethylbenzene	-	-	Readily
4-tert-butylphenol	-	-	Readily
m-Xylylene-diamine	-	-	Inherent
salicylic acid	-	-	Readily
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	-	-	Not readily

12.3 Bioaccumulative potential

SECTION 12: Ecological information

Product/ingredient name	LogP _{ow}	BCF	Potential
xylene	3.12	8.1 - 25.9	low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	low
butan-1-ol	1	3.16	low
ethanol	-0.35	-	low
ethylbenzene	3.6	-	low
4-tert-butylphenol	3	44 - 48	low
m-Xylylene-diamine	0.18	2.69	low
Terpineol	2.6	-	low
3,6-diazaoctanethylenediamin	-1.66 - -1.4	-	low
salicylic acid	2.21 - 2.26	-	low
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	-0.3	-	low
ethylenediamine	-7.02	-	low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : No known data available in our database.

Mobility : No known data available in our database.

12.5 Results of PBT and vPvB assessment

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
This mixture does not contain any substances that are assessed to be a PBT or a vPvB.							

12.6 Endocrine disrupting properties

May cause endocrine disruption.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

The generation of waste should be avoided or minimized wherever possible. Residues of the product is listed as hazardous waste. Dispose of according to all state and local applicable regulations. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Spillage, remains, discarded clothes and similar should be discarded in a fireproof container.

European waste catalogue no. (EWC) is given below.







European waste catalogue (EWC) : 08 01 11*

Packaging

The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

SECTION 14: Transport information

Transport may take place according to national regulation or ADR for transport by road, RID for transport by train, IMDG for transport by sea, IATA for transport by air.

	14.1 UN / ID no.	14.2 Proper shipping name	14.3 Transport hazard class(es)	14.4 PG*	14.5 Env*	Additional information
ADR/RID Class	UN3469	PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE	3 8   	III	Yes.	The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg. Tunnel code (D/E)
IMDG Class	UN3469	PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE. (Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine)	3 8   	III	Yes.	The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg. Emergency schedules F-E, S-C

SECTION 14: Transport information

IATA Class	UN3469	PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE	3 8	 	III	Yes. The environmentally hazardous substance mark may appear if required by other transportation regulations.
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PG* : Packing group

Env.* : Environmental hazards

14.6 Special precautions for user

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH) Annex XIV - List of substances subject to authorization - Substances of very high concern

Annex XIV

None of the components are listed.

Substances of very high concern

Ingredient name	Intrinsic property	Status	Reference number	Date of revision
Ethylenediamine	Substance of equivalent concern for human health	Candidate	ED/61/2018	6/27/2018
4-tert-butylphenol	Endocrine disrupting properties for environment	Candidate	ED/71/2019, EU/2019/1194	7/16/2019

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Not applicable.

Other EU regulations

Seveso category

This product is controlled under the Seveso III Directive.

Seveso category
P5c: Flammable liquids 2 and 3 not falling under P5a or P5b E1: Hazardous to the aquatic environment - Acute 1 or Chronic 1

15.2 Chemical Safety Assessment



SECTION 16: Other information

Abbreviations and acronyms :

ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
EUH statement = CLP-specific Hazard statement
RRN = REACH Registration Number
DNEL = Derived No Effect Level
PNEC = Predicted No Effect Concentration

Full text of abbreviated H statements :

H225 Highly flammable liquid and vapor.
H226 Flammable liquid and vapor.
H302 Harmful if swallowed.
H304 May be fatal if swallowed and enters airways.
H311 Toxic in contact with skin.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 May cause respiratory irritation.
H336 May cause drowsiness or dizziness.
H361d Suspected of damaging the unborn child.
H361f Suspected of damaging fertility.
H373 May cause damage to organs through prolonged or repeated exposure.

SECTION 16: Other information

	H400	Very toxic to aquatic life.
	H410	Very toxic to aquatic life with long lasting effects.
	H412	Harmful to aquatic life with long lasting effects.
	EUH071	Corrosive to the respiratory tract.
Full text of classifications [CLP/GHS] :	Acute Tox. 3	ACUTE TOXICITY - Category 3
	Acute Tox. 4	ACUTE TOXICITY - Category 4
	Aquatic Acute 1	AQUATIC HAZARD (ACUTE) - Category 1
	Aquatic Chronic 1	AQUATIC HAZARD (LONG-TERM) - Category 1
	Aquatic Chronic 3	AQUATIC HAZARD (LONG-TERM) - Category 3
	Asp. Tox. 1	ASPIRATION HAZARD - Category 1
	Eye Dam. 1	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
	Eye Irrit. 2	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
	Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
	Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
	Repr. 2	TOXIC TO REPRODUCTION - Category 2
	Resp. Sens. 1B	RESPIRATORY SENSITIZATION - Category 1B
	Skin Corr. 1A	SKIN CORROSION/IRRITATION - Category 1A
	Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
	Skin Corr. 1C	SKIN CORROSION/IRRITATION - Category 1C
	Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
	Skin Sens. 1	SKIN SENSITIZATION - Category 1
	Skin Sens. 1A	SKIN SENSITIZATION - Category 1A
	Skin Sens. 1B	SKIN SENSITIZATION - Category 1B
	STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
	STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
FLAMMABLE LIQUIDS	On basis of test data
SKIN CORROSION/IRRITATION	Calculation method
SERIOUS EYE DAMAGE/ EYE IRRITATION	Calculation method
SKIN SENSITIZATION	Calculation method
AQUATIC HAZARD (ACUTE)	Calculation method
AQUATIC HAZARD (LONG-TERM)	Calculation method

Notice to reader

Indicates information that has changed from previously issued version.

The information contained in this safety data sheet is based on the present state of knowledge and EU and national legislation. It provides guidance on health, safety and environmental aspects for handling the product in a safe way and should not be construed as any guarantee of the technical performance or suitability for particular applications.

It is always the duty of the user/employer to ascertain that the work is planned and carried out in accordance with the national regulations.

Safe Use of Mixture Information

Hempel's Curing Agent 98750



This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet and labels.

General description of the process covered

Indoor or outdoor spray painting by professionals or with brush, roller, putty knife, dipping etc. with good general room ventilation

This safe use information is linked to : Professional spray painting and/or low-energy painting, Substance-specific TETA

Sector(s) of use : Industrial uses - Professional uses

Product category(ies) : Coatings and paints, thinners, paint removers

Operational conditions

Place of use : Indoor or outdoor use

Range of application/Process conditions : Assumes a good standard of occupational hygiene and safety management has been implemented.

Risk management measures (RMM)

Contributing activity	Process category (ies)	Maximum duration	Ventilation		Respiratory	Eye	Hands
			Type and air changes per hour				
Preparation of material for application	PROC05	1 to 4 hours	Good general room ventilation - Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training.
Loading of application equipment and handling of coated parts before curing	PROC08a	1 to 4 hours	Good general room ventilation - Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training.
Professional application of coatings by brush or roller	PROC10	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training.
Professional application of coatings by spraying	PROC11	3 hours	Good general room ventilation - Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training.
Industrial application of coatings by spraying	PROC07	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training.
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear suitable gloves tested to EN374.
Cleaning	PROC05	1 to 4 hours	Good general room ventilation - Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training.
Waste management	PROC08a	1 to 4 hours	Good general room ventilation - Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with specific activity training.

See chapter 8 of this Safety Data Sheet for specifications.



Safe Use of Mixture Information

Hempel's Curing Agent 98750



This document is intended to communicate the conditions of safe use for the product and should always be read in combination with the product's Safety Data Sheet and labels.

General description of the process covered

Indoor or outdoor spray painting by professionals or with brush, roller, putty knife, dipping etc. with good general room ventilation

This safe use information is linked to : Professional spray painting and/or low-energy painting, local effect - Level III
Skin Corr. 1, Eye Dam. 1, Resp. Sens. 1 or EUH071

Sector(s) of use : Industrial uses - Professional uses

Product category(ies) : Coatings and paints, thinners, paint removers

Operational conditions

Place of use : Indoor or outdoor use

Risk management measures (RMM)

Contributing activity	Process category (ies)	Maximum duration	Ventilation		Respiratory	Eye	Hands
			Type and air changes per hour				
Preparation of material for application	PROC05	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.
Loading of application equipment and handling of coated parts before curing	PROC08a	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.
Professional application of coatings by brush or roller	PROC10	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.
Professional application of coatings by spraying	PROC11	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.
Film formation - force drying, stoving and other technologies	PROC04	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	None	Wear suitable gloves tested to EN374.
Cleaning	PROC05	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	Wear a respirator conforming to EN140 with an assigned protection factor of at least 10.	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.
Waste management	PROC08a	More than 4 hours	Good general room ventilation - Outdoors	3 - 5	None	Use eye protection according to EN 166.	Wear chemical-resistant gloves (tested to EN374) in combination with 'basic' employee training.

See chapter 8 of this Safety Data Sheet for specifications.

