

System 6

Other metals when painting is required



System 6A: Stainless steel and aluminium

Pre-qualification is not required

Product	DFT (µm)
Hempadur 15570 or 15590	50
Hempaprime Multi 500	100
Hempel's Pro Acrylic 55883 ²	75
Total	225

Sweep blasting

System 6B: Hot dip galvanized steel

Pre-qualification is not required

Product	DFT (µm)
Hempadur 15553	50
Hempaprime Multi 500	100
Hempel's Pro Acrylic 55883 ²	75
Total	225

No sweep blasting

For advice on regional product availability and additional schemes, please contact your local Hempel representative or email protective@hempel.com

System 6C: Insulated stainless steel piping and vessels at temperatures < 150°C

Pre-qualification is not required

Product	DFT (µm)
Hempadur 85671	125
Hempadur 85671	125
Total	250

Sweep blasting

Note 1: As pre-qualification is not required additional systems may also be recommended. Contact your Hempel representative for further details. This note applies to all of the above systems.

Note 2: Topcoats which have been pre-qualified in System 1 may also be used for Systems 6A and 6B. Commonly used topcoats, which may be substituted for those listed, include:

- Hempaxane Light 55030
- Hempathane HS 55610
- Hempathane 55210
- Hempathane Speed-Dry Topcoat 250

Hempel A/S

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