

# Hempaprime Strength 530

Epoxy designed for offshore structures

#### Product description

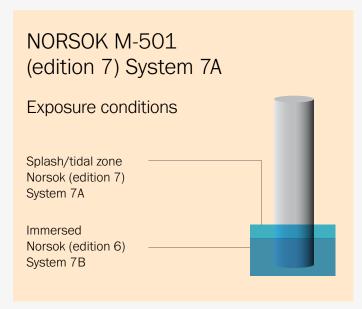
Hempaprime Strength 530 is a self-priming, hi-build epoxy designed for offshore use. This coating cures to an abrasion and corrosion resistant finish. Applied using standard heavyduty airless spray equipment. The product is enforced with glass flakes for improved abrasion and chemical resistance.

Hempaprime Strength 530 is recommended as a heavy-duty coating for aggressive corrosive climates such as splash zones, or for permanent immersion.

#### Typical applications

Our Hempaprime Strength 530 cures to a resilient, high quality finish, assuring long service life for offshore assets and helping to reduce your maintenance requirements.

- ✓ Offshore wind turbines
- ✓ Offshore oil and gas platforms
- Bridges, piers and jetties
- ✓ Solar power foundation
- Mining
- ✓ Marine boats
- ✓ FPSO



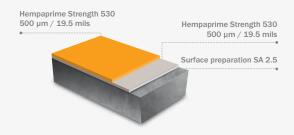


| Features            |   |
|---------------------|---|
| Low solvent content | Reduced risk of failure due to solvent entrapment   |
| Reduced VOC         | High volume solids and minimal solvent content reduces environmental impact and worker exposure |
| High volume solids  | Easy application  |
| Assured             | Extensively tested to NORSOK M-501 (edition 7) System 7A  |
| Fast dry            | Improve production efficiency and reduce costs  |
| Sag resistance      | Better performance, improve single-layer film thickness, improve efficiency                     |
| Easy application    | Applied using standard heavy-duty airless spray equipment, brush and roller                     |
| Competitiveness     | Highest performance with the best purchasing option   |

## Typical specification

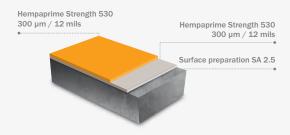
## NORSOK M-501 (edition 7) System 7A (2 x 500 $\mu$ m)

Carbon and stainless steel in the splash zone



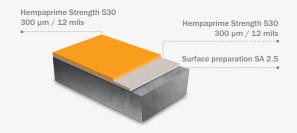
## NORSOK M-501 (edition 6) System 7A (2 $\times$ 300 $\mu$ m)

Carbon and stainless steel in the splash zone



## NORSOK M-501 (edition 7) System 7B (2 x 300 $\mu m)$

Submerged carbon and stainless steel < 50°C (122°F)





| Specifications      |                              |
|---------------------|------------------------------|
| Shade no/colours:   | RAL 1023                     |
| Volume solids, %:   | 90                           |
| Versions:           | GF and Non-GF                |
| Film thickness:     | 175 - 750 μm                 |
| Sag resistance:     | >1100 µm                     |
| Application method: | Airless, brush and roller    |
| Mix ratio:          | 4: 1 by volume               |
| VOC:                | 134 g/L                      |
| Relative humidity:  | Below 90% during application |

The physical constants stated are nominal data according to the Hempel Group's approved formulas. They are subject to normal manufacturing tolerances. This product should be used with reference to the technical specifications.

### Certificates and approvals

- ✓ NORSOK M-501 (edition 7) System 7A and 7B
- √ NORSOK M-501 (edition 6) System 7A

#### Hempel A/S

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