

Industrial

Product reference guide
North America



Industrial product offering

Industry has made the world what it is today and Hempel Industrial is proud to provide expertise and product ranges to meet the needs of crucial sectors. Hempel solutions are widely available and the company is able to tailor its offering to customer's application needs.

Hempel Industrial has been designed to serve the Heavy Duty Equipment and Heavy Duty Truck Industries. Hempel provides unrivaled coating systems designed to suit our customer's processes and the products they bring to the marketplace. Many of our Industrial coating systems have been tested and approved to OEM specifications.

This brochure is designed to be your introduction to the product offering and systems Hempel Industrial has to offer. To obtain detailed information, specification and pricing, please contact your local sales representative or local Hempel office.

Key to application methods



Heavy duty equipment

Hempel Industrial coating systems for heavy duty equipment manufacturers are designed to meet the most demanding requirements, as they need to protect under the harshest conditions. From harvesters to earth moving equipment and fork lift trucks, Hempel provides solutions that fulfil industries' requirements and much more.

Subsegments

- Agriculture
 - harvesters
 - fertilizers, etc.
- Construction equipment
- Earth-moving equipment
- Mining equipment
- Material handling
 - forklift trucks



If there is one thing that heavy duty equipment manufacturers value, it is tailor-made solutions for their processes that also ensure color consistency across batches and durability over time. Hempel Industrial is proud to provide this level of support and to ensure customers assets are protected with high quality coatings.

Heavy duty truck

Requirements from the heavy duty truck market span from optimized product application in a highly automated manufacturing process, to very high durability under severe weathering conditions and chip resistance on the road. Hempel Industrial's solutions are designed and highly customized to best serve the industry.


Subsegments

- Bus
- Dump truck
- Garbage truck
- Haul truck
- Heavy hauler
- Log carrier
- Mobile crane
- Refrigerator truck
- Tank truck
- Trailer



Wherever customers are around the globe, they can be sure Hempel Industrial is on hand to keep their trucks and trailers rolling off production lines. In a world where logistics mean everything, Hempel Industrial's heavy duty trucks coating systems guarantee vehicles are ready for day one.



Primers

Product	Description	VS%	VOC	Rec DFT	Finish	Theoretical spreading rate	Components	Mixing ratio	Pot life @ 20°C/68°F	Dry-to-touch @20°C/68°F	Application method
Epoxy primers											
Hempaprime Shield 700 HS1	A polyamide cured, high solids epoxy primer. Offers excellent resistance to corrosion and exceptional adhesion to ferrous substrates. Industrial OEM use including heavy duty equipment, trucks, trailers and tanks that require fast drying epoxy primer with excellent corrosion resistance and a smooth finish that does not require sanding. Can be used in wet-on-wet applications with Hempatop Finish 850 HS1. Features: Wet-on-wet capable, long pot life, easy to apply, good corrosion resistance.	62+1	336 g/L; 2.8 lbs/gal	37-75 µm / 1.5-3 mils	Flat	24.8 m ² /L - 25 µm 994 sq.ft/US gal - 1 mil	2	8:1	8 hrs	3.5 hrs	
Chem-O-Pon Epoxy Primer 15090	A polyamide cured, high solids, high build epoxy primer. Offers excellent resistance to corrosion and exceptional adhesion to ferrous, galvanized, and non-ferrous substrates. Resists solvents, diluted acids, and alkali attack. Industrial OEM use and maintenance applications requiring a fast drying epoxy primer with a smooth finish that does not require sanding. Can be used direct to metal or as an intermediate coat over zinc rich primers. Offers excellent extended recoatability. Features: High solids, extended recoatability, fast drying, corrosion resistant and smooth finish.	55+1	383 g/L; 3.2 lbs/gal	63-90 µm / 2.5-3.5 mils	Flat	22 m ² /L - 25 µm 882 sq. ft/US gal - 1 mil	2	3:1	8 hrs	1 hr	
Chem-O-Pon Low VOC Epoxy Primer 154JB	A polyamide cured, high solids, high build epoxy primer. Offers excellent resistance to corrosion and exceptional adhesion to ferrous, galvanized, and non-ferrous substrates. Resists solvents, diluted acids, and alkali attack. Industrial OEM use and maintenance applications requiring a fast drying epoxy primer with a smooth finish that does not require sanding. Can be used direct to metal or as an intermediate coat over zinc rich primers. Offers excellent extended recoatability. Features: High solids, extended recoatability, low VOC fast drying, and corrosion resistant.	51+2	310 g/L; 2.59 lbs/gal	63-90 µm / 2.5-3.5 mils	Flat	20.4 m ² /L - 25 µm 818 sq.ft/US gal - 1 mil	2	3:1	8 hrs	1 hr	
Chem-O-Pon Quick Dry Epoxy Primer 156JB	A polyamide cured, high solids, high build epoxy primer. Offers excellent resistance to corrosion and exceptional adhesion to ferrous, galvanized, and non-ferrous substrates. Resists solvents, diluted acids, and alkali attack. Industrial OEM use and maintenance applications requiring a fast drying epoxy primer with a smooth finish that does not require sanding. Can be used direct to metal or as an intermediate coat over zinc rich primers. Offers excellent extended recoatability. Features: High solids, low VOC, excellent adhesion, high build, fast drying, and corrosion resistant.	52+1	335 g/L; 2.79 lbs/gal	65-90 µm / 2.5-3.5 mils	Flat	20.8 m ² /L - 25 µm 834 sq.ft/US gal - 1 mil	2	2:1	2 hrs	30 mins	




Primers

Product	Description	VS%	VOC	Rec DFT	Finish	Theoretical spreading rate	Components	Mixing ratio	Pot life @ 20°C/68°F	Dry-to-touch @20°C/68°F	Application method
Epoxy primers											
Hempaprime Multi 500 Summer	A two component, fast drying, high solids epoxy paint. Provides hard wearing and long lasting barrier protection in coating systems for severe corrosive environments. Recommended as a high-build, intermediate coat in high performance coating systems where fast handling and short overcoating times are required. Due to its fast drying - up to twice as fast as comparable, competitive products - the product is excellent for projects where fast throughput is key. The product can also be used as self-priming, surface tolerant coat and a finishing coat in heavy-duty coating systems. Suited for application down to 10°C/50°F. Features: Fast over-coating, crack resistant in high DFT's, low VOC, ready to use, surface tolerant product.	85+2	196 g/L; 1.6 lbs/gal	100-225 µm / 4-9 mils	Semi-gloss	34 m ² /L - 25 µm 1363 sq.ft./US gal - 1 mil	2	4:1	1 hr	3 hrs	
Hempaprime Multi 500 Winter	A two component, fast drying, high solids epoxy paint. Provides hard wearing and long lasting barrier protection in coating systems for severe corrosive environments. Recommended as a high-build, intermediate coat in high performance coating systems where fast handling and short overcoating times are required. Due to its fast drying - up to twice as fast as comparable, competitive products - the product is excellent for projects where fast throughput is key. The product can also be used as self-priming coat and a finishing coat in heavy duty coating systems. Product is intended for all-year application. Suited for application down to -10°C/14°F. Features: Fast over-coating, crack resistant in high DFT's, low VOC, ready to use, surface tolerant product.	85+2	189 g/L; 1.6 lbs/gal	100-225 µm / 4-10 mils	Semi-gloss	34 m ² /L - 25 µm 1363 sq.ft./US gal - 1 mil	2	4:1	1 hr	3 hrs	
Urethane primers											
Wet on Wet Primer - Surfacer 143JB	A urethane based, fast drying primer-surfacer that meets VOC regulations requiring less than 2.1 lbs/gallon. It offers excellent smoothness that provides a premium topcoat appearance. Has excellent sandability and also used for spot repairs. Recommended use on ferrous substrates found on automobiles, trucks, trailers, bulk tanks, and other applications that require a smooth primer that can be recoated at any time. Excellent sandability and also used for spot repairs. Often used as a repair primer when touch up required. Features: Used as primer-surfacer, used for spot repair, recoat at any time, chemical and solvent resistant, chromate free, low VOC <2.1 g/L.	59+1	255 g/L; 2.05 lbs/gal	25-50 µm / 1-2 mils	Semi-flat	23.6 m ² /L - 25 µm 946 sq.ft./US gal - 1 mil	2	17.8:2.2	1 hr	3 hrs	

Primers

Product	Description	VS%	VOC	Rec DFT	Finish	Theoretical spreading rate	Components	Mixing ratio	Pot life @ 20°C/68°F	Dry-to-touch @20°C/68°F	Application method
Urethane primers											
Ureprime 2.8 Epoxy Urethane Primer 153JB	High solids, fast drying primer that meets VOC regulations requiring less than 2.8 lbs/gallon. Offers excellent smoothness that provides a premium topcoat appearance. Recommended use on automobiles, trucks, trailers, bulk tanks, and commercial architectural applications that require the ultimate smoothness that offers a premium topcoat appearance. Features: Uses common catalyst as Acrylithane 2.8 topcoat, chemical and solvent resistant, Use as primer/surfacer, excellent corrosion resistance, low VOC <2.1 g/L.	50+1	329 g/L; <2.8 lbs/gal	50-100 µm / 2-4 mils	Semi-flat	20 m ² /L - 25 µm 802 sq.ft/US gal - 1 mil	2	17.8:2.2	1 hr	3 hrs	
Ureprime Primer-Surfacer 158JB	Fast drying primer-surfacer that meets VOC regulations requiring less than 2.8 lbs/gallon. Offers excellent smoothness that provides a premium topcoat appearance. Non-chrome containing formula that offers excellent adhesion for non-ferrous substrates. Use for ferrous and non-ferrous substrates on automobiles, trucks, trailers, bulk tanks, and commercial architectural applications that require the ultimate smoothness that offers a premium topcoat appearance. Features: Excellent corrosion resistance, chemical and solvent resistant, use as primer/surfacer, chromate free, low VOC <2.8 g/L, and great performance on varied metals such as aluminum, galvanized, stainless and polished steel.	34+1	335 g/L; 2.8 lbs/gal	38-50 µm / 1.5-2 mils	Semi-flat	13.6 m ² /L - 25 µm 545 sq.ft/US gal - 1 mil	2	17.8:2.2	1 hr	3 hrs	
Ureprime HS2 Epoxy Urethane Primer 15040/15041	High solids primer that meets VOC regulations requiring less than 2.8 lbs/gallon. Offers excellent smoothness that provides a premium topcoat appearance. Recommended use on automobiles, trucks, trailers, bulk tanks, and commercial architectural applications that require ultimate smoothness. Features: Uses same catalyst as Acrylithane HS2, chemical and solvent resistant, use as primer/surfacer, excellent corrosion resistance and low VOC <2.8 g/L.	62+1	333 g/L; 2.8 lbs/gal	50-125 µm / 2-5 mils	Semi-flat	24.8 m ² /L - 25 µm 994 sq.ft/US gal - 1 mil	2	3:1	4.5 hrs	6 hrs	
Zinc rich primers											
Hempadur Avantguard® 550	Activated zinc epoxy primer in compliance with the requirements for Level 3, type II in SSPC Paint 20, 2002. Functions as a zinc-rich epoxy featuring a higher mechanical strength. Can utilize ASTM D520, type II zinc dust. Recommended use as a versatile primer for long-term protection of steel in severely corrosive environments. Features: Reduces effect and offers excellent corrosion resistance, good mechanical strength, improved crack resistance through high flexibility and self healing of micro cracks, high tolerance to different climatic conditions (high temperature and humidity) during application and dry film thickness.	65+2	325 g/L; 2.8 lbs/gal	40-100 µm / 1.6-4 mils	Flat	26 m ² /L - 25 µm 1042 sq.ft/US gal - 1 mil	2	4:1	3 hrs	10 mins	

Primers

Product	Description	VS%	VOC	Rec DFT	Finish	Theoretical spreading rate	Components	Mixing ratio	Pot life @ 20°C/68°F	Dry-to-touch @20°C/68°F	Application method
Zinc rich primers											
Hempadur Avantguard 750	Activated zinc epoxy primer in compliance with the requirements in ISO 12944 Part 5, 2018 and Level 2, type II in SSPC Paint 20, 2002. Can utilize ASTM D520, type II zinc dust. Recommended use as a primer for long-term protection of steel in severely corrosive environments. Features: Reduces effect and offers excellent corrosion resistance, good mechanical strength, improved crack resistance through high flexibility and self healing of micro cracks, high tolerance to different climatic conditions (high temperature and humidity) during application and dry film thickness, conforms to NORSOK M-501, Ed, 6, system no. 1.	65+2	330 g/L; 2.8 lbs/gal	40-100 µm / 1.6-4 mils	Flat	26 m ² /L - 25 µm 1042 sq.ft/US gal - 1 mil	2	8.5:1.5	4 hrs	10 mins	
Alkyd primers											
Hempaprime Shield 450 HS1	A quick drying phenolic modified alkyd base primer for general steel application. Non-lifting general purpose primer with very good rust resistance. Industrial use and shop application. For applications requiring low HAP coatings and low VOC (under 2.8 VOC). Can be overcoated with enamel, water-base and urethane topcoats. Features: Good rust resistance, interior/exterior, non-lifting and resists topcoat strike-in.	50+1	336 g/L; 2.8 lbs/gal	25-75 µm / 1-3 mils	Flat	19 m ² /L - 25.4 µm 803 sq.ft/US gal - 1 mil	1	n/a	n/a	30 mins	
Hempaprime Shield 450 MS1	A quick drying phenolic modified alkyd base primer for general steel application. Non-lifting general purpose primer with very good rust resistance. Industrial use and shop application. Can be overcoated with enamel, water-base and urethane topcoats. Features: Good rust resistance, interior/exterior, non-lifting and resists topcoat strike-in.	46+1	420 g/L; 3.5 lbs/gal	25-75 µm / 1-3 mils	Flat	18 m ² /L - 25.4 µm 737 sq.ft/US gal - 1 mil	1	n/a	n/a	30 mins	

Finishing coats

Product	Description	VS%	VOC	Rec DFT	Finish	Theoretical spreading rate	Components	Mixing ratio	Pot life @ 20°C/68°F	Dry-to-touch @20°C/68°F	Application method
Finishing coats											
Hempatop Finish 850 HS	High performance polyurethane topcoat formulated for spray usage in areas requiring VOC less than 2.8 lbs/gallon. High quality appearance with exceptional color and gloss retention, as well as exceptional chemical resistance. Recommended use on heavy duty equipment, trucks, trailers, and bulk tanks that require a premium topcoat appearance. Features: Faster cure than acrylithane 2.8, excellent weathering, good chemical resistance, tin free, outstanding application properties, excellent touch up with extended recoat window.	62+1	336 g/L; 2.8 lbs/gal	25-50 µm / 1-2 mils	High gloss	24.8 m ² /L - 25 µm 994 sq.ft/US gal - 1 mil	2	3.5:1	2-3 hrs	2 hrs	  
Hempatop Finish 850 MS*	High performance polyurethane topcoat formulated for spray usage. High quality appearance with exceptional color and gloss retention, as well as exceptional chemical resistance. Recommended use on heavy duty equipment, trucks, trailers, and bulk tanks that require a premium topcoat appearance. Features: Very fast cure, return to service, excellent weathering, excellent chemical resistance, tin free, outstanding application properties, excellent touch up with extended recoat window.	49+1	420 g/L; 3.58 lbs/gal	25-50 µm / 1-2 mils	Various	19.6 m ² /L - 25 µm 786 sq.ft/US gal - 1 mil	2	5:1	2-4 hrs	30 mins	  
Acrylithane 2.8 Urethane 643JB	High performance polyurethane topcoat formulated for spray usage in areas requiring VOC less than 2.8 lbs/gallon. It offers a high quality appearance with exceptional color and gloss retention, as well as exceptional chemical resistance. Recommended use on heavy duty equipment, trucks, trailers, and bulk tanks that require a premium topcoat appearance. Features: Uses same catalyst as Ureprime 2.8 primer, chemical resistant, low VOC, wide color and metallic offering, good gloss retention.	56+1	333 g/L; 2.8 lbs/gal	38-75 µm / 1.5-3 mils	High gloss	22.4 m ² /L - 25 µm 898 sq.ft/US gal - 1 mil	2	3:1	4 hrs	4 hrs	 
Acrylithane HS2 Urethane Topcoat 57010/57011	High performance polyurethane topcoat formulated for use in areas requiring VOC less than 2.8 lbs/gallon. It offers a high quality appearance with exceptional color and gloss retention while maintaining exceptional chemical resistance. Recommended use on heavy duty equipment, trucks, trailers, and bulk tanks that require a premium topcoat appearance. Features: Uses same catalyst as Ureprime HS2 primer, low VOC, wide color and metallic offering, great mildew resistance, great for brush and roll.	64+1	322 g/L; 2.7 lbs/gal	38-76 µm / 1.5-3 mils	High gloss	22.4 m ² /L - 25µm 898 sq.ft/US gal - 1 mil	2	3:1	3 hrs	6 hrs	  
Acrylithane HS4 Urethane 645J1/645J2	High performance polyurethane topcoat formulated for use in areas requiring VOC less than 2.8 lbs/gallon. It offers a high quality appearance with exceptional color and gloss retention while maintaining good chemical resistance. Recommended use on heavy duty equipment, trucks, trailers, and bulk tanks that require a premium topcoat appearance. Features: Uses same catalyst as Ureprime HS4 primer, excellent gloss and color retention, chemical resistant, ultra-low VOC.	59+1	95 g/L; 0.79 lbs/gal	38-76 µm / 1.5-3 mils	High gloss	23.6 m ² /L - 25 µm 946 sq.ft/US gal - 1 mil	2	4:1	1.5 hrs	8 hrs	  

Finishing coats

Product	Description	VS%	VOC	Rec DFT	Finish	Theoretical spreading rate	Components	Mixing ratio	Pot life @ 20°C/68°F	Dry-to-touch @20°C/68°F	Application method
Finishing coats											
Hempatop Finish 620	Acrylic urethane enamel with excellent gloss and color retention. It is resistant to water, impact and abrasion. Easy to clean. Features: VOC-compliant, superior finishing coat, protection of structural steel, resistant in highly corrosive environments.	65+1	312 g/L; 2.6lbs/gal	40-75 µm / 1.6-3 mils	High gloss	26 m ² /L - 25 µm 1042 sq.ft/US gal - 1 mil	2	4:1	1.5 hrs	8 hrs	
Acrylithane DTM Urethane 646JB	Direct to metal polyurethane topcoat formulated for spray applications in areas requiring VOC less than 3.5 lbs/gallon. Offers high quality appearance with exceptional color and gloss retention. Recommended for use on construction equipment, transportation equipment, truck frames, trailers, bulk tanks and chemical trailer applications that require a topcoat as a monocoat application. Features: Build properties, easy to spray, good air release, excellent corrosion resistance, does not require primer.	57+1	370 g/L; <3.1 lbs/gal	76-102 µm / 3-4 mils	High gloss	22.8 m ² /L - 25 µm 914 sq.ft/US gal - 1 mil	2	5:1	4 hrs	1 hr	
Acrylithane C-HS Urethane 64MJB	High performance polyurethane topcoat formulated for spray usage in areas requiring VOC less than 2.8 lbs/gallon. It offers a high quality appearance with exceptional color and gloss retention while maintaining quick dry performance in a manageable pot-life. Recommended for use on automobiles, trucks, trailers, bulk tanks, chemical trailers and commercial architectural applications that require a premium topcoat appearance. Features: Excellent gloss and color retention, resistant to chemical spills and splashes, fast dry, low VOC.	53+1	333 g/L; <2.8 lbs/gal	38-75 µm / 1.5-3 mils	High gloss	21.2 m ² /L - 25 µm 850 sq.ft/US gal - 1 mil	2	8:1	2 hrs	5 hrs	
Stantest 2.8 low VOC Alkyd Enamel 523JB	Quick drying alkyd topcoat where appearance is of prime importance. Designed for long term exterior durability while based on a high performance pigment system. Recommended for industrial use and fabrication shop applications requiring low haps and low VOC (under 2.8 VOC) containing coating. Can be used direct to metal or over primer if more corrosion resistance is required. Features: Quick drying, good rust resistance, interior/exterior, low VOC and haps, high gloss with good color retention, can be used with urethane catalyst for improved properties.	40+1	<336 g/L; <2.8 lbs/gal	Airless spray data are indicative and subject to adjustment	High gloss	16 m ² /L - 25 µm 642 sq.ft/US gal - 1 mil	1	n/a	n/a	20 mins	
Stantest 3.5 Alkyd Enamel 521JB	Quick drying alkyd topcoat where appearance is of prime importance. Designed for good exterior durability while based on a high performance pigment system. Recommended industrial use and fabrication shop application. Can be used direct to metal or over a primer if more corrosion resistance is required. Features: Quick drying, interior/exterior, high gloss, can be used with urethane catalyst for improved properties.	48+1	<420 g/L; <3.5 lbs/gal	Airless spray data are indicative and subject to adjustment	High gloss	19.2 m ² /L - 25 µm 770 sq.ft/US gal - 1 mil	1	n/a	n/a	20 mins	

Specialty finishing coats

Product	Description	VS%	VOC	Rec DFT	Finish	Theoretical spreading rate	Components	Mixing ratio	Pot life @ 20°C/68°F	Dry-to-touch @20°C/68°F	Application method
Speciality finishing coats											
Hempatop Direct 650	Single coat, high build, direct-to-metal polyaspartic urethane. Formulated for spray applications requiring quick curing with a manageable working time. Offers quality appearance, excellent color and gloss retention. For use on API 12F oil storage tanks, construction equipment, general metal fabrications, truck frames, bulk tanks, and other applications that require a topcoat as a single coat application. Features: Excellent gloss and color retention, good corrosion resistance, resistant to chemical spills and splashes, fast cure down to 1.5°C/35°F.	71+1	260 g/L; 2.2 lbs/gal	150-200 µm 6-8 mils	High gloss	28.4 m ² /L - 25 µm 1138 sq.ft/US gal - 1 mil	2	2:1	1 hr 15 mins	30 mins	

RAL / Hempel colors

Primers

Product	Standard colors
Hempaprime Shield 700 HS1	11320, 11630, 17720, 50630
Chem-O-Pon Epoxy Primer 15090	11320, 11630, 17720, 50630
Chem-O-Pon Low VOC Epoxy Primer 154JB	11320, 11630, 17720, 50630
Chem-O-Pon Quick Dry Epoxy Primer 156JB	11320, 11630, 17720, 50630
Hempaprime Multi 500 Summer	11320, 11630, 17720, 50630
Hempaprime Multi 500 Winter	11320, 11630, 17720, 50630
Wet on Wet Primer - Surfacer 143JB	11320, 11630, 17720, 50630
Ureprime 2.8 Epoxy Urethane Primer 153JB	11320, 11630, 17720, 50630
Ureprime Primer-Surfacer 158JB	11320, 11630, 17720, 50630
Ureprime HS2 Epoxy Urethane Primer 15040/15041	11320, 11630, 17720, 50630
Hempadur Avantguard 550	19840
Hempadur Avantguard 750	19840
Hempaprime Shield 450 HS1	11320, 11630, 17720, 50630, 19990
Hempaprime Shield 450 MS1	11320, 11630, 17720, 50630, 19990

Standard colors in the Industrial assortment are not all stock items.
Primers are not limited to standard colors only, products can be matched to customer specifications upon request.

Topcoats

Product
Hempatop Finish 850 HS
Hempatop Finish 850 MS
Acrylithane 2.8 Urethane 643JB
Acrylithane HS2 Urethane Topcoat 57010/57011
Acrylithane HS4 Urethane 645J1/645J2
Hempatop Finish 620
Acrylithane DTM Urethane 646JB
Acrylithane C-HS Urethane 64MJJB
Stantest 2.8 Low VOC Alkyd Enamel 523JB
Stantest 3.5 Alkyd Enamel 521JB

Specialty finish

Product
Hempatop Direct 650

Topcoats and specialty finishes are offered in a wide range of colors matched to meet customer specifications upon request.



11320



17720



50630



11630



19990



19840



About Hempel

As a world-leading supplier of trusted coating solutions, Hempel is a global company with strong values, working with customers in the protective, marine, decorative, container and yacht industries. Hempel factories, R&D centers and stock points are established in every region.

Across the globe, Hempel's coatings protect surfaces, structures and equipment. They extend asset lifetimes, reduce maintenance costs and make homes and workplaces safer and more colorful. Hempel was founded in Copenhagen, Denmark in 1915. It is proudly owned by the Hempel Foundation, which ensures a solid economic base for the Hempel Group and supports cultural, social, humanitarian and scientific purposes around the world.

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